

Steadymig 402 with 4WD Feeder (CV) (DC) (3 PHASE)

Part No. 291151



Simple, Powerful, Reliable — What more could you need?

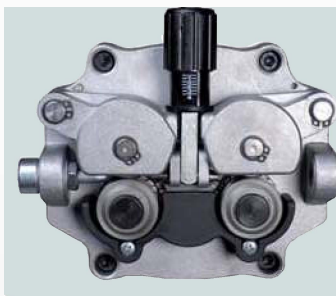
The Steadymig 402 and the Steadymig 4WD Feeder comes as a complete package with an operating range of 30 to 400 amps. The package includes 1 x Steadymig 402 Power Source, 1 x Steadymig 4WD Wire Feeder with a 4-wheel drive system, 5 metre extension leads between the feeder and the power source, and is completed with a MIG gun, earth lead, regulator, wheels, bottle rack and a feeder turntable.

The power source offers premium welding characteristics with the choice of 2 inductance tappings and 24 voltage adjustments (6 coarse and 4 fine) and is fitted with digital meters for easy reference of operating parameters. This makes it suitable for welding with most gas shielded and flux cored wires. The 4 wheel drive feeder is a simple but sturdy wire drive assembly, capable of feeding 0.6 to 1.6mm diameter wires through a 400 amp MIG Gun.

The Steadymig 402 with the Steadymig 4WD feeder is extremely mobile and by fitting a spool of wire and a bottle of shielding gas, the machine is ready for action.

- Simple operation
- Extremely mobile
- Robust
- 400 Volt Primary Input
- Fan Cooled
- 30 - 400 Amp Current Range
- Separate 4 Wheel Wire Feeder

Primary Volts		400 Volt Three Phase
Primary Draw		27 Amps @ 60% Duty Cycle
Recommended Fuse		25 Amp Slow Blow
Current Range		30 – 400 Amps
Open Circuit Voltage Range		18 - 47 Volts
Duty Cycle @ 60%		400 Amps 34 Volts
Duty Cycle @ 100%		310 Amps 29.5 Volts
Wire Speed		0 – 22 metres per minute
Wire Sizes		0.6 – 1.6mm
Drive System		4 Wheel Drive
Weight		156 kg
Dimensions L x W x H	power source	1000 x 555 x 810mm
	wire feeder	540 x 270 x 380mm
Warranty		18 months



Simple, but sturdy, wire drive assembly. Solid aluminium components with drive rollers top and bottom.

Very powerful drive motor.

CONSUMABLES

Description	Sold Per Pkt	Item No	Part No
401 6 62 HD Nozzle 16 Bore 3 Rec	2	231306	TREGNOZ401662
403 22 30 0.8mm Surestart Con Tip	10	231363	TREGTIP4032230
403 22 35 0.9mm Surestart Con Tip	10	231364	TREGTIP4032230
403 22 1.0 1.0mm Surestart Con Tip	10	231365	TREGTIP4032230
403 22 364 1.2mm Surestart Con Tip	10	231366	TREGTIP4032230
403 22 52 1.3mm Surestart Con Tip	10	231367	TREGTIP4032252
404 20 Tough Lock Retaining Head	2	231330	TREGHEAD40420
415 35 15 0.9mm Std Liner 5 metre		231159	TREGLIN4153515
415 116 15 1.2-1.6mm Std Liner Red		231162	TREGLIN41511615
Drive Rollers - refer to page 62			

Comes complete with:

- Bottle Rack
- Spot Timer
- Earth Lead
- Argon Regulator
- 3.7m Mig Gun

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Ph: 0800 699 353
sales@prolinewelding.com